

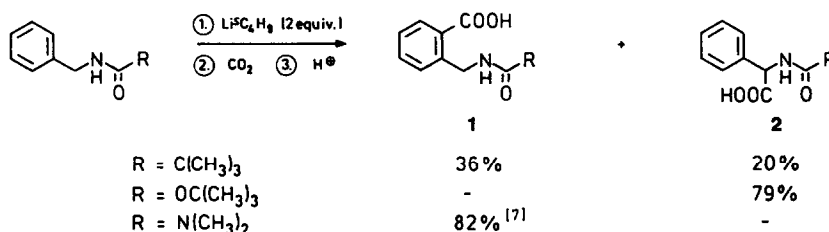
Site Selective Substitution of Carbamate and Carbamoyl Protected Benzylamines

Georges Katsoulos and Manfred Schlosser *

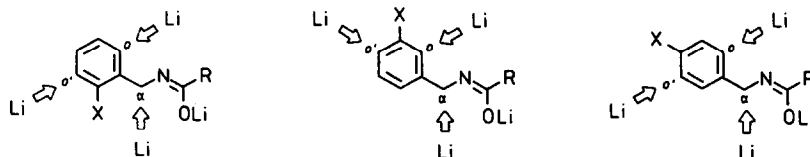
Institut de Chimie organique de l'Université
 Rue de la Barre 2, CH-1005 Lausanne, Switzerland

Abstract: *Methoxy and fluoro substituted benzylamines can be metalated optionally at the position adjacent to the nitrogen bearing side chain or adjacent to the hetero substituent as a function of the acyl type protective group.*

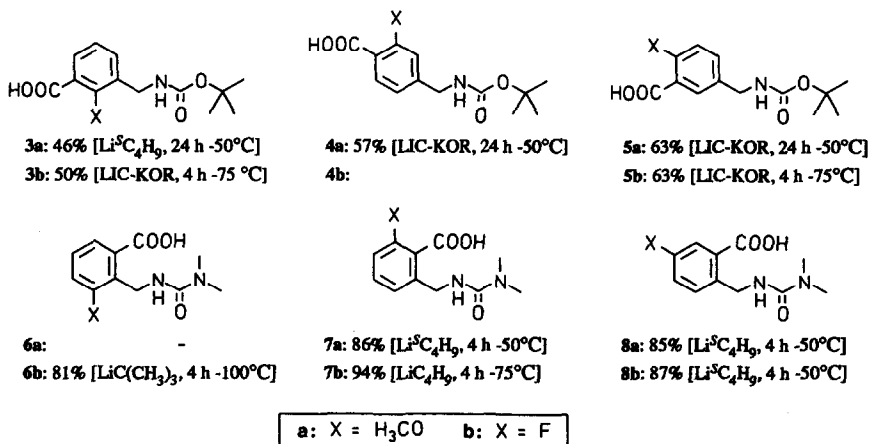
Benzylamines are employed as key intermediates in isoquinoline syntheses. The heterocyclic ring may be constructed either by intramolecular aromatic hydroxyalkylation (Pomeranz-Fritsch method) ¹ or by "off-shore cyclization" ²⁻⁴. In the latter case, the required carbofunctional module can be most conveniently introduced by electrophilic substitution of an *ortho* metalated intermediate. The practicability of this approach has been demonstrated with *N,N*-dialkyl substituted benzylamines as starting materials ⁵. *N*-Acyl protected benzylamines offer a greater synthetic flexibility. However, when *N*-pivaloylbenzylamine was submitted to metalation with butyllithium (2 equiv.) and subsequent carboxylation with dry ice, a 2 : 1 mixture of *o*- and α -substituted products **1** [R = C(CH₃)₃] and **2** [R = C(CH₃)₃] was isolated ⁶. This lack of selectivity has now been overcome by the appropriate choice of the protective group. *N*-(*tert*-Butoxycarbonyl)benzylamine undergoes with *sec*-butyllithium in tetrahydrofuran (4 h - 50 °C) α -metalation and *N*-(dimethylcarbamoyl)benzylamine *o*-metalation exclusively, thus producing the pure acids **2** [R = OC(CH₃)₃] and **1** [R = N(CH₃)₂].



Both, the *tert*-butoxycarbonyl (BOC) and the dimethylcarbamoyl (DMC) moiety can be easily removed by hydrolysis under acidic conditions and hence are particularly advantageous from a preparative point of view. In order to examine their scope of applicability, we have selected benzylamines carrying *methoxy* and *fluoro* substituents as substrates [X = OCH₃ or F]. In such cases, three sites compete for metalation : α -position, the *o*-position (adjacent to the amidomethyl side chain) and the *o'*-position (adjacent to the hetero substituent).



We have prepared the BOC and DMC protected derivatives of 2-, 3- and 4-methoxy- and 2-, 3- and 4-fluorobenzylamines. After lithiation, the reaction mixtures were poured on dry ice and the carboxylic acids formed were isolated by extraction. Only two results were disappointing. *N*-BOC-3-Fluorobenzylamine underwent predominant *ortho*- besides some α -metalation; *N*-DMC-2-methoxybenzylamine gave concomitant *o*- and *o'*-metalation. Except these two cases, perfect optional regiocontrol was achieved: the BOC and DMC moieties were found to direct efficiently the organolithium reagent to the *o'*- and *o*-positions, respectively. The products **3** - **8** thus obtained are shown below; the reagents (LIC-KOR = butyllithium/potassium *tert*-butoxide, $\text{Li}^{\text{s}}\text{C}_4\text{H}_9$ = *sec*-butyllithium) and the reaction conditions are specified (tetrahydrofuran being the only solvent used). The yields indicated refer to isolated, pure compounds.⁸



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- 3 Consecutive treatment of *N*-*tert*-butoxycarbonyl-*o*-tolylamine with *sec*-butyllithium (2 equiv.) in tetrahydrofuran, *N,N*-dimethylformamide and acid affords *N*-*tert*-butoxycarbonyl-3-hydroxy-1,2,3,4-tetrahydroisoquinoline with high yield (G. Katsoulos, M. Schlosser, unpublished results, 1989).
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- 7 The yield increased to 90% when *tert*-butyllithium was used as the metalation agent.
- 8 The identity and purity of all new compounds was corroborated by correct combustion analyses and nmr-spectroscopic data.

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